

## Technical Data Sheet

### Hostacom FPP 22T K1093 LE BLK



Polypropylene, Homopolymer

#### Product Description

22% mineral filled PP homopolymer, heat stabilized Former name: Polyfort FPP 22T K1093

<b>Processing Method</b>	Injection Molding
<b>Attribute</b>	Heat Stabilized; Homopolymer; Low Emissions
<b>Filler/Reinforcement</b>	Mineral, 22%

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Volume Flow Rate, (230 °C/2.16 kg)	18	cm <sup>3</sup> /10 min	ISO 1133
Density, (Method A)	1.05	g/cm <sup>3</sup>	ISO 1183
<b>Mechanical</b>			
Tensile Stress at Yield, (Type 1A, 50 mm/min)	30.0	MPa	ISO 527-2
Tensile Strain at Yield, (Type 1A, 50 mm/min)	5.0	%	ISO 527-2
Tensile Modulus, (1 mm/min, Type 1A)	2400	MPa	ISO 527-1
<b>Impact</b>			
Charpy Impact Strength - Notched, (23 °C, Type 1, Edgewise, Notch A)	3.2	kJ/m <sup>2</sup>	ISO 179
Charpy Impact Strength - Unnotched, (23 °C, Type 1, Edgewise)	35	kJ/m <sup>2</sup>	ISO 179
<b>Thermal</b>			
Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	120	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	70.0	°C	ISO 75-2/A
<b>Electrical</b>			
Volume Resistivity	>1.0E+13	ohm*m	IEC 62631-3-1
Surface Resistivity	>1.0E+15	ohm	IEC 60093
<b>Flammable</b>			
Burning Rate			
(2.00 mm)	<100	mm/min	ISO 3795
(2.00 mm)	<100	mm/min	FMVSS 302
Glow Wire Flammability Index			
(1.5 mm)	725	°C	IEC 60695-2-12
(3.0 mm)	725	°C	IEC 60695-2-12
Glow Wire Ignition Temperature			
(1.5 mm)	750	°C	IEC 60695-2-13
(3.0 mm)	750	°C	IEC 60695-2-13

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**Additional Information**

Water Absorption 23C/50RH	0.1 %	ISO 62
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**UL Information**

Flame Rating

(1.5 mm)	HB	UL 94
(3.0 mm)	HB	UL 94

<b>Injection Parameters</b>	<b>Nominal Value</b>	<b>Units</b>
Drying Time	2.0 to 3.0	hr
Drying Temperature	80	°C
Processing (Melt) Temp	220 to 260	°C
Mold Temperature	30 to 60	°C